

# The Ultimate No Sand System

## APPLICATION PROCEDURE FOR NEW OR PREVIOUSLY UNPAINTED FIBERGLASS HULLS



Ensure you are using the proper personal protective equipment (PPE).



1. **Wipe down dust and residue on hull** with dry rags on entire surface being painted.



2. **Mask off waterline and other areas** with 3M™ blue masking tape.



3. **Apply Fiberglass Surface Prep YMA601 with 3/8" nap roller** on entire surface to be dewaxed. Work in 10x10 foot areas, in order to ensure product is removed before drying.



4. **Scrub with Fiberglass Surface Prep YMA601 with a 3M™ Doodlebug™ and a maroon or brown Scotch-Brite™ abrasive pad.** Ensure that all areas have been thoroughly scrubbed with the Doodlebug™ and pad. **Near waterline or hard to reach areas, use extra care to thoroughly scrub these areas.**



5. Use wet rags OR spray down with a fresh water hose. **Wipe off all trace of Fiberglass Surface Prep YMA601.** Ensure that rags are changed frequently and not reused.



6. **Verify that all wax was removed from the surface** by using a spray bottle of water and checking for water beading. Repeat steps 4-7 if any areas have been found to bead up again.



7. **Mix the appropriate volume of InterProtect® 2000E.** Always mix using the ratio of 3 parts base (2000E) with 1 part reactor (2001E). Mix by hand, paint shaker or with mixer drill attachment until products is thoroughly mixed.



8. **Allow InterProtect 2000E to induct** (remain stationary) for 20 mins prior to application. Pour InterProtect 2000E into paint tray AFTER product inducts in can for 20 mins.



9. **Using a 3/8" nap roller, apply 1 coat of the reacted InterProtect 2000E,** ensuring that all areas have been covered with the primer. Apply one full heavy coat, so you cannot see the gelcoat.



10. **Using a 3/8" nap roller apply the 1st coat of Interlux® Antifouling** onto areas that have been covered with the InterProtect 2000E. **Ensure that the first coat of Interlux Antifouling is applied while InterProtect 2000E is still thumbprint tacky.**



11. **Allow the 1st coat of Interlux Antifouling to dry** as per instructions listed on product label before overcoating.



12. **Apply a 2nd coat of Interlux Antifouling with a 3/8" Nap Roller.**