

# Aluminum Pontoon Boat System



Ensure you are using the proper personal protective equipment (PPE).

## Phase I: Preparation & Cleaning



1. With a clean dry rag, saturate with Fiberglass Solvent Wash 202 and scrub the surface thoroughly. Before Fiberglass Solvent Wash 202 evaporates, wipe up completely with a clean dry rag.



2. Sand the aluminum with 40 to 60-grit sandpaper to a uniform, clean, bright metal.



3. After sanding remove all residue by using a clean (oil and water contamination-free) air-line and by sweeping with a clean brush or broom.



Aluminum oxidizes very quickly and should not be left uncoated for long periods of time.



4. Mix appropriate amount of Interlux® InterProtect® 2000E.



5. Allow InterProtect 2000E to induct (remain stationary) for 20 minutes prior to application.



6. While you are waiting the 20 minute induction time go back and scuff sand the first pontoon.



7. Brush down the surface with a broom or clean air-line (oil and water contamination free).

## Dry Time Chart

Stage	Product	No. of coats	Wet Film Thickness per coat	Dry Film Thickness per coat	Sequential overcoating without sanding: Time between coats					
					50°F		73°F		95°F	
					Min	Max	Min	Max	Min	Max
Primer	InterProtect® 2000E	1-2	7mils	3mils	5hrs	6mths	3hrs	6mths	2hrs	6mths
Test the InterProtect 2000E cure by using the 'Thumbprint' test. When you can leave a thumbprint in the InterProtect 2000E without getting any on your thumb immediately apply the first coat of Pacifica Plus. Follow dry times below for Pacifica Plus.										
Antifouling	Pacifica® Plus	2-3	3mils	2mils	6hrs	Indefinite	4hrs	Indefinite	2hrs	Indefinite

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## Phase II: Application of InterProtect 2000E



8. Thin the InterProtect 2000E 15% with Reducing Solvent 2316N.



9. Immediately apply thinned InterProtect 2000E directly to the bare aluminum.



10. As soon as the first pontoon is coated with the InterProtect 2000E quickly re-scuff sand the second pontoon.



11. Brush down the surface with a broom or clean air-line (oil and water contamination-free).



12. Immediately apply thinned InterProtect 2000E directly to the bare aluminum.



13. If necessary apply a second coat of InterProtect 2000E as soon as the first coat is thumbprint tacky.

## Phase III: Application of Antifouling



14. As soon as the final coat of InterProtect 2000E is thumbprint tacky apply the first coat of Pacifica Plus using a 3/8" nap roller at 3 mils wet film thickness (yielding 2 mils dry film thickness).



15. Follow dry times on the chart below and apply a second coat of Pacifica Plus at 3 mils wet film thickness (yielding 2 mils dry film thickness).



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