



Heavy-Duty Protection

- Hard Modified Epoxy
- Effective Copper Content
- For Fresh or Salt Water



SHARKSKIN Modified Epoxy 6100 Series



Product Description

Sharkskin is Sea Hawk's traditional 45.2% copper-based hard-modified epoxy paint. Sharkskin aggressively combats all types of marine fouling including barnacles, sea grass, green weed and other fouling organisms in fresh and saltwater. Sharkskin can be applied over most antifouling coatings.

Product Information

Colors:	Red 6141, Blue 6142, Green 6143 Black 6145
Finish/Sheen:	Semi-Gloss
Converter:	One Pack
Copper Content:	45% All Colors
Volume Solids:	62% (±2%)
Solids by Weight:	
Mix Ratio:	One Pack
Shipping Weight:	22-24 Lbs./Gal.
Flash Point:	80°F
VOC:	330 Grams/Liter
Film Thickness:	5 mils wet equals 3.1 dry per coat
Recommended Coats:	2 Full Coats with 3 at the water line a and other high wear areas
Theoretical Coverage:	320 Sq.Ft./Gal @ recommended film thickness

Benefits VS. Competition

- Highest Grade of Cuprous Oxide Available (More Potent Active Ingredient)
- Hard, modified epoxy
- Better Color Consistency for Color Matching (Less Shading Issues)
- Consistent Viscosity = Better Flow and Rolling Ability in Every Gallon
- May Be Applied Over Other Modified Epoxy Antifoulant Paints (See Compatibility Chart)

Application Details

Method:	Brush, Roller or Spray
Induction Time:	Not Applicable
Thinner:	Sea Hawk 2033
Cleaner:	Sea Hawk 2033
Pot Life:	Not Applicable

Overcoating Interval

Drying time in Hours

Substrate Temp.	Touch	Min.	Max.	Launch
73°F (23°C)	1 Hr	2 Hr	N/A	12 Hrs
95°F (35°C)	1 Hr	1 Hr	N/A	12 Hrs

Consult your Sea Hawk Representative for the system best suited for surfaces to be protected.

APPLICATION

Apply by brush, roller or spray. Apply 5 mils wet, which will yield 3.1 mils dry per coat.

Equipment

Brush: China Bristle

Roller: Solvent Resistant Roller Cover 3/8" pile smooth to medium. Prewash Roller Cover to remove loose fibers prior to use.

Airless

Spray: Minimum 33:1 -1 GPM ratio pump; "0.017-0.026" orifice tip; 3/8" ID high-pressure material hose; 90 PSI line pressure; 60 mesh filter.

Thinning

If thinning is necessary, thin up to a maximum of 10%, with Sea Hawk 2033 only.

Cleanup

Clean all equipment immediately after use with Sea Hawk 2033. It is a good practice to periodically flush out spray equipment during the course of the day. Frequency should depend upon amount sprayed, temperature, elapsed time including delay, etc.

Safety

Prior to use, obtain and consult the "Material Safety Data Sheet" of this product for health and safety information. Read and observe all precautionary notices on container labels

Surface Preparation

Paint only clean, dry surfaces. Remove all grease, oil, wax, or other foreign material using SeaHawk S-80, S-90, or detergent washing. (SSPC-SPI).

New Construction: Dependent on yard procedures, consult your Sea Hawk Representative.

Previously Painted Surfaces: If previous coating is known to be compatible (See SeaHawk Compatibility Chart) and in good condition, scuff sand with 80 grit sandpaper then solvent clean with SeaHawk S-80 Wax "N" Greaser to remove residue. In poor condition remove antifouling with SeaHawk 1280 Marine Stripper.

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Limitations

Apply in good weather when air and surface temperatures are above 50°F (10°C). Surface temperature must be a least 50°F (10°C) above dew point. For optimum application properties, bring material to 70-80°F (21-27°C) temperature range prior to mixing and application. Unmixed material (in closed containers) should be maintained in protected storage between 40° and 100°F (4-38°C).

Prolonged atmospheric exposure of this product may detract from performance.

Technical and application data herein is for the purpose of establishing a general guideline of the coating and proper coating application procedures. As application, environmental and design factors can vary significantly due care should be exercised in the selection, verification of performance, and use of the coating.