# **X. Interiux**. | PRO

# The Simple No Sand System

### APPLICATION PROCEDURE FOR NEW OR PREVIOUSLY UNPAINTED FIBERGLASS HULLS



Ensure you are using the proper personal protective equipment (PPE).

#### Phase I: Preparation & Cleaning (De-Waxing)



1. Wipe down dust and residue on hull with dry rags on entire surface being painted.



Mask off waterline and other areas with 3M<sup>™</sup> blue masking tape.



 Apply Fiberglass Surface Prep YMA601 with 3/8" nap roller on entire surface to be dewaxed. Work in 10x10 foot areas, in order to ensure product is removed before drying.



Scrub with Fiberglass Surface Prep YMA601 with a 3M<sup>™</sup> Doodlebug<sup>™</sup> and a maroon or brown Scotch-Brite<sup>™</sup> abrasive pad. Ensure that all areas have been thoroughly scrubbed with the Doodlebug<sup>™</sup> and pad. Near waterline or hard to reach areas, use extra care to thoroughly scrub these areas.



 Use wet rags OR spray down with a fresh water hose. Wipe off all trace of Fiberglass Surface Prep YMA601. Ensure that rags are changed frequently and not reused.



6. Verify that all wax was removed from the surface by using a spray bottle of water and checking for water beading. Repeat steps 4-7 if any areas have been found to bead up again.



Make sure the surface is dry prior to painting.

### Phase II: Application of Antifouling



 Stir or shake the appropriate volume of Fiberglass Bottomkote<sup>®</sup> Aqua antifouling.



Apply the Fiberglass Bottomkote Aqua within 4 hours. If this time is exceeded, rinse with fresh water and allow to dry. If exceeding 2 months between de-waxing and painting, repeat steps 3-7 prior to application of Fiberglass Bottomkote Aqua.



10. Apply 1 full coat by 3/8" nap roller at 5 mils wet film thickness (yielding 2 mils dry film thickness). Be careful not to over apply as this can affect color stability of subsequent coats.



11. After a minimum of 4 hours at 73°F, apply the second coat of Fiberglass Bottomkote Aqua at 5 mils wet film thickness (yielding 2 mils dry film thickness).

|  | Fiberglass Bottomkote Aqua Drying Information |          |        |
|--|---|----------|--------|
|  | Dry Times                                     | Overcoat | Launch |
|  | 41°F  | 24 hrs   | 48 hrs |
|  | 59°F  | 5 hrs    | 8 hrs  |
|  | 73°F  | 4 hrs    | 6 hrs  |
|  | 95°F  | 2 hrs    | 6 hrs  |



## Our World is Water

## Antifouling



## Fiberglass Bottomkote® Aqua Multi-Seasonal Waterbased Antifouling

Fiberglass Bottomkote Aqua delivers the versatility, value and powerful protection you demand from a multi-seasonal antifouling. That's why it's the paint of choice for new Sea Ray<sup>®</sup> and Meridian<sup>®</sup> boats.

- Multi-seasonal For both continuous in-water use, and haul and re-launch application
- Versatility Power, sail, racing bottoms, inflatables, trailer or rack stored boats in all waters
- Simple No Sand System For bare gelcoat and inflatable applications, at a reduced cost and time\*

\*When compared to traditional no sand priming systems.

- Paint Indoors and Outdoors Low odor
- Easy Clean-up Soap and water
- Indefinite Launch Time Paint and launch on your schedule
- Thin Film Delivers powerful protection without the build up (see images A & B, below)



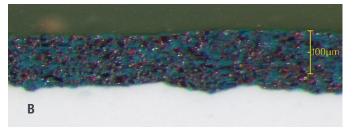


**AkzoNobel** 



#### Cross section of 2 coats of Fiberglass Bottomkote Aqua

As you can see, the red is copper - it is densely packed into the paint film delivering maximum protection with less copper and build-up than traditional competitive products. (Applied at 3.6 mils WFT/coat.)



#### Cross section of 2 coats of competitive Hard High Copper Antifouling

The thicker coating forms a greater leach layer making it harder for copper to be released over time, affecting performance. (Applied at manufacturers specification.)

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